### PLOPX PROCESS

Electroless copper plating process with high adhesion on glass substrate

Jointly developed with Panasonic Environment Systems & Engineering Co., Ltd.

Forming metal oxide, LPD layer

Pd catalyzing

Heat treatment ① (300°C)

Accelerating

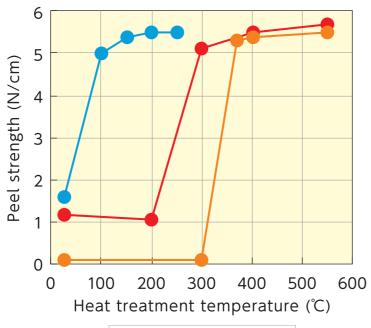
Electroless copper plating

Heat treatment 2 (150°C)

Acid copper plating

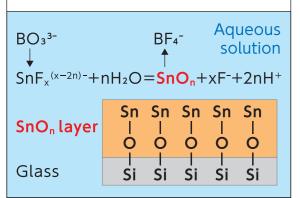
Heat treatment ③ (Nitrogen atmosphere, 370℃)

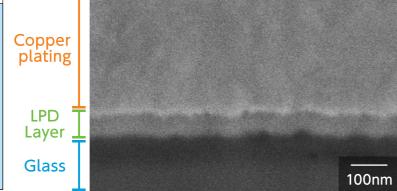
## Ensure high peel strength by heat treatment



Heat Treatment①
Heat Treatment②
Heat Treatment③

# Formation of flat and smooth metal oxide layer by Liquid Phase Deposition; LPD method

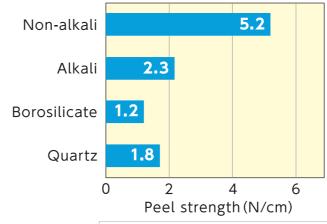




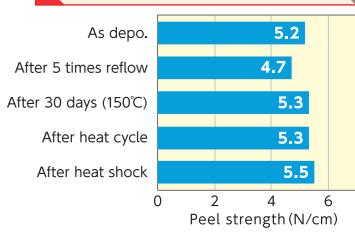
Schematic diagram of LPD method

SEM image of cross section

#### Peel strength by glass type



#### **Excellent heat-resistant reliability**

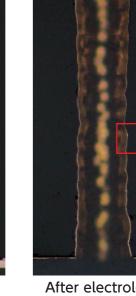


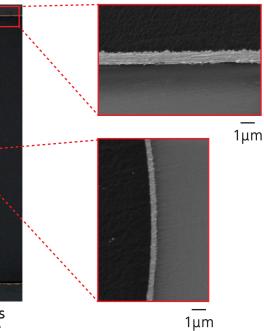
Reflow: over 250°C, 30s, maximum temperature 270°C Heat cycle: -40°C,  $30 \text{min} \rightarrow 25$ °C,  $5 \text{min} \rightarrow 90$ °C,  $30 \text{min} \rightarrow 25$ °C,  $5 \text{min} \rightarrow 25$ °

#### All wet-process, can treat high-aspect ratio TGV substrate

Board thickness:300 $\mu m$ , hole diameter 65 $\mu m$ 







After acid copper plating

After electroless copper plating

#### Highly adhesive plating films on low-profile glass substrate

